

Qualitative Analysis & Advancement of Asymmetric Recessed Gates with Dual Floating Material GaN HEMT for Quantum Electronics

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Abstract: The Impact of Aluminium nitride (AlN) Spacer, Gallium Nitride (GaN) Cap Layer, Front Pi Gate (FG) and Back Pi Gate (BG), Dual Floating material High K dielectric material such as Hafnium dioxide (HfO₂), Aluminium Oxide (Al₂O₃), Silicon nitride (Si₃N₄) on Aluminium Gallium Nitride/ Gallium Nitride (AlGaN/GaN), Heterojunction High Electron Mobility Transistor (HEMT) of 6nm (nanometer) technology is simulated and extracted the results using the Silvaco Atlas TCAD tool. The importance of High K dielectric materials like Al₂O₃ and Si₃N₄ are studied for the proposal of GaN HEMT. AlN, GaN Cap Layers, and High K Dielectric material are layered one on another to overcome the conventional transistor draw backs like surface defects, scattering of the electron, and less mobility of electron. Hot electron effect is overcome by Pi type gate. Triple tooth floating material is placed in the buffer layer to improve breakdown voltage. Therefore by optimizing the HEMT structure the inabilities for certain devices are converted to abilities. The dependency on DC characteristics and RF characteristics due to GaN Cap Layers, Multi gate (FG & BG), and High K Dielectric material, Dual triple tooth material in buffer layer with recessed gate is established. Further Compared Single Gate (SG) Passivated HEMT, Double Gate (DG) Passivated HEMT, Double Gate Triple (DGT) Tooth Passivated HEMT, High K Dielectric Front Pi Gate (FG) and Back Pi Gate (BG), Asymmetric High K Dielectric Front Pi Gate (FG) and Back Pi Gate (BG) with recessed gate Nanowire HEMT. It is observed that the proposed resulted with increased Drain Current (I_{on}) of 7.5(A/mm), low Leakage current (I_{off}) 3E-15 (A), Transconductance (G_m) of 4.8(S/mm), Drain Conductance (G_d) of 2.5(S/mm), Maximum Oscillation frequency (F_{max}) 745 GHz, Minimum Threshold Voltage (V_{th}) of -4.5V, On Resistance (R_{on}) of 0.12(Ohms) at V_{gs}=0V.

Index Terms: High K Dielectric Materials, Front Pi Gate, Back Pi Gate, HEMT, TCAD

I. INTRODUCTION

As Gallium Nitride (GaN) wide band gap material it possesses exclusive required material properties like high thermal stability, High breakdown voltage, High saturation velocity voltage, high current density, and high saturation velocity it can be implemented in high-power Microwave applications.[1] In Semiconductor optoelectronics models, GaN-based transistors have its own importance. Heterostructure

High electronic mobility Transistor is formed between semiconductor material of different Band gaps where electrons are generated and travel with rapid speed

(mobility of electron)[2]. The large bandgap, high velocity, high current, and less On Resistance (R_{on}) characteristics, reflect high efficiency for HEMT[3]. The size reduction is the current trend in implementation to result in high performance but the reduction in size of transistor, device is permissible to some extent only if the device is further decreased which leads to short channel effects, Leakage current[4]. A small transistor means more numbers in the transistor in the same area with a wafer of the same size, more chips per wafer the manufacturer can manufacture. It indicates the advancement of technology towards nano world [5]. Better performance is obtained due to advanced nanowire technology. [6]. For example, it reflects in clock time per instruction within the same time more instruction can be executed [7]. More function units in one chip can be integrated reducing the power consumption requirements [8]. Reduction in transistor size focuses on decreasing gate length [9]. When clock speed is taken into consideration for processors, the gate length is the primary to be considered. More we reduce the gate length.

Faster than the device works, very fast calculation be performed [10-12]. High doping causes drain-induced barrier lowering (DIBL) which causes the current to leak, High subthreshold conduction is the state where FET, which is not completely ON, not completely OFF [13]. This will be present if the transistor gate length is reduced beyond the limitation. To overcome this limitation Heterojunction High Electron Mobility Transistor came (HEMT) into existence. [14-16]. Gallium Arsenide (GaAs), Gallium Nitride (GaN), Indium Phosphide (InP), and Silicon Carbide (SiC) can meet the requirements. Among these materials, in high-power applications GaN makes its use due to its high saturation velocity, high wideband gap, and high critical field properties. [17-18] the material properties and electronic properties of GaAs, GaN, SiC, and Si are sorted in Table.4. From this table content, it is observed that Gallium Nitride ideal candidate to proceed for implementation in the advancement of Power Electronics [19]. It is observed by Johnson's figure of merit that GaN ideal candidate for high temperature and high power due to its High electron mobility, Saturation velocity, and high breakdown voltage. [20] The narrow channel plays a key role that triggers the device to work at Microwave frequencies, this is provided by GaN.[21] HEMT is constructed by deploying two semiconductor substances with identical lattice constant, and distant band gap materials are stacked on one another. [22]

At the interjunction of these two material Bidirectional Electron Gas (2DEG) is formed. A broad class of HEMTs is existent namely Gama gate, T gate, Gate Field plate (GFP), Camel shape Gate (CG), Discrete Field Plate (DFP), Multiple Grating Field Plate (MGFP) Gate HEMT. [23] These are limited by Early High Leakage current, Breakdown effects, and more short channel effects. Conventional transistors are optimized to overcome these effects. [24] For the existing HEMT to improve the characteristics of the device GaN layers, Front Pi Gate, and Back Pi Gate are incorporated.[25] These Cap layers passivation layers provide sealing the first layer of nanowire HEMT structure from external atmospheric fluctuations. The proposed nanowire High K Dielectric FG & BG HEMT overcomes the limitation of Dual gate HEMT and exhibits optimized nanowire HEMT Structure which gives optimistic DC and RF characteristics [26]. The Results show that High K dielectric FG & BG nanowire HEMT results improved on current, Transconductance, Drain conductance, Maximum oscillation frequency, improved Cutoff frequency, with reduced leakage current.

II. STRUCTURE

The complete structure for the proposed Asymmetric Front Pi Gate & Back Pi Gate recessed with Dual floating material in buffer layer high electron mobility Transistor (HEMT) device with the gate electrode, Source & Drain is shown in Figure.1. The High K Dielectric materials HfO₂, Al₂O₃, SiO₂, TiO₂, Si, and Si₃N₄ with K Values and gap (EV) are listed in Table 1.

Hafnium Oxide (HfO₂), Silicon (Si), Silicon Dioxide (SiO₂) Aluminium Oxide (Al₂O₃), Titanium Dioxide (TiO₂), and Silicon Nitride (Si₃N₄) are the material with High K dielectric constant. These materials play a key role during the process of semiconductor manufacturing. [27-28]

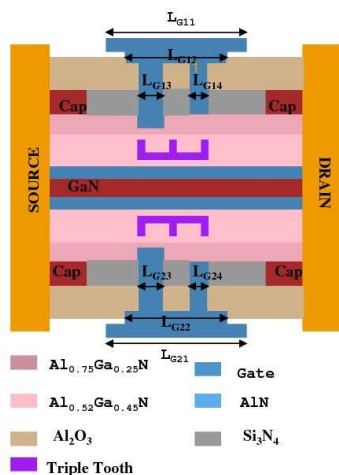


Fig.1: High K Dielectric FG-BG G13 & G23 recessed, Dual floating material GaN HEMT nanowire HEMT structure with Si₃N₄ /Al₂O₃ passivation layers

SiO₂ is traditionally used material from the past decades in FET among the available materials, the device performance improvement, increase in conductance is observed as the size of the FET diminishes, where it shows reflection on the gate capacitance.

limit leakage current increase and leads to high power utility (consumptions) and the reliability of the device reduced (degrades). High dielectric materials lead to an increase in gate capacitance, with no leakage effects. The capacitance is related as in the equation 1

$$C = \frac{kA\epsilon_0}{t} \quad 1$$

A is the area of the capacitance, ϵ_0 is free space permittivity, k is dielectric constant of the material, t is capacitor oxide insulator thickness. As the capacitance is related to k by altering k we can improve the capacitance, where the derive current can be improved

$$I_{D,Sat} = \frac{WC\mu(V_G - V_{th})^2}{2L} \quad 2$$

The drain current equation is expressed in equation 2. Here I_{D,Sat} Saturation Drain Current is directly proportional to capacitance, W is the width of the transistor channel, the length of the channel, μ is the mobility of the carrier. V_{th} is the threshold voltage. Since Si₃N₄, Al₂O₃ are the elements that are stable thermodynamically and have a high melting point. Al₂O₃ has low defect density, highly uniform, scalable in nanometers, is robust nature and can be manufactured. 20nm Al₂O₃

thickness was deployed. Al_{0.75}Ga_{0.25}N, Al_{0.52}Ga_{0.48}N, AlN (Spacer layer), GaN, AlN, Al_{0.52}Ga_{0.48}N, Al_{0.75}Ga_{0.25}N these materials are deployed in this sequence respective with 36nm, 38nm, 34nm, 43nm, 34nm, 38nm, 36nm. Spacer Layer is to improve the density of 2DEG (2-Dimensional Electron Gas) Aluminum Nitride is stable at temperatures over 2000° in inert atmosphere. It possesses high thermal conductivity. The unique properties of AlN make its usage in lighting, renewable energy, electronics, optics, etc. It is a solid nitride of Aluminum material. At room temperature, it has approx. 6eV of the band gap. AlN layer used for carrier confinement reduction in alloy scattering improved scattering. GaN Cap layer of 2nm is deployed on the top of the structure. By using GaN cap layer carrier mobility improved, improve transport mechanism. The probability of penetrating the mobility electron into AlGaN is reduced due to these layers. High conduction is possible due to the presence of cap layer. Scattering of Alloy reduced, and better confinement of carrier, improved conductivity and mobility is observed by employing the cap layer on the top of heterostructure which proposed makes easy to fabric ohmic contact

AlGaN is the barrier layer where it is layered with various thicknesses. Leakage current is reduced I_{on}/I_{off} is increased by this employing. It shows influence in R_{on} characteristics. High thickness of AlGaN shows the degradation of system performance. It avoids the penetration of electrons into

buffer layer. Trapping effects reduction happens so that the dynamic R_{on} improved [29]. Back Barrier layer(BBL) thickness results in reduction in leakage current and dynamic R_{on} . BBL can be varied from 0 to 200nm GaN channel is wurtzite crystal structure.it possess high Bandgap of 3.49(EV) with electron mobility of 900(cm^2 /vs) ,electron peak velocity is 2.7×10^7 (cm/s), 2DEG sheet electron density is 20×10^{12} (cm^{-2}) ,Critical breakdown field 3.3 (MV/cm) , ,thermal conductivity > 1.7 (W/cm-K),Relative dielectric constant (ϵ_r) -9.0 GaN material possess high thermal conductivity , high saturation drift velocity. These properties are required for the device to work in high frequency for having high power switching and to work at high temperatures [30], Heterojunction is formed when two material of different band gaps with almost the same lattice constant. The field effect transistor that incorporates heterojunction is called the High electron mobility Transistor (HEMT) [31]. The junction is the interface between two materials. In junction 2-Dimensional electron gas raises and flows from the source to Drain. [32]The mobility of the electron depends on the material used to form a heterojunction. Two-Dimensional gas characterizes the properties of electron mobility, electron density, gate bias ON current or drive current, Transconductance(g_m), threshold voltage (V_{th}), and cut-off frequency are determined depending on 2-dimensional electron gas. The improvement of the device's 2D Gas properties play a vital role and understanding the key mechanism of 2DEG is necessary.[33] For High power, high-frequency application AlGaN/GaN Aluminum Gallium Nitride/Gallium Nitride is used due to its high frequency and high-power application[34].[] shaped gate formed by dividing T gate pillar into 2 symmetric halves.[35] G13,G14 are the front gate legs and G23,G24 is right gate legs .Experimentation is performed by recessing legs of front gate and Back gate with different cases.G13 leg recessed, G13 & G23 recessed ,G24 & G14 Recessed. Compared to T shaped gate [] shaped gate posses low channel temperature. When G13 and G23 is recessed [] shaped gate structure thermalization to electron happens and in [] gate energy looses so this tends to reduce peak channel temperature .[35] In [] structure parasitic capacitance increase which reflects on f_T reduction this can be overcome by increasing the height of pillar Gate recess technique improves the device performed by 25 percent .[36]Triple tooth floating metal removes the gate which is virtually present between gate and drain As the thickness is continuously reduced beyond the

The Advantages of the proposed structure is to reduce hot electron effect, under which maintaining the device performance stable and well into the millimeter wave frequency range. Proposed Dual gate HEMT offers improved transconductance and better immunity and reduces short channel effects subthreshold swing compared to single gate HEMT and Disadvantage is the devise should be operated in orderly manner following set of rules to sustain the device performance for longer period

Table.1: High K Dielectric material HfO₂, Al₂O₃, SiO₂, TiO₂, Si, Si₃N₄ with K Values and gap (eV) are listed in table.

Material	K Values	Gap(eV)
Si	3.9	1.1
SiO ₂	3.9	9
Si ₃ N ₄	7	5.3
Al ₂ O ₃	9	8.8
TiO ₂	80	3.5
HfO ₂	25	5.8

III. SIMULATION

Using the Silvaco TCAD tool proposed Transistor characteristics simulations are performed Figure 1 Shows High K Dielectric FG-BG G13 & G23 recessed, Dual floating material GaN HEMT nanowire HEMT structure with Si₃N₄ /Al₂O₃ passivation layers.The two gates play a key role in improving drain current and conductance of the Device. Table.2 shows the dimensions of the proposed structure and Table.3 shows the physical properties of dielectric passivation materials Si₃N₄, SiO₂, and Al₂O₃. Multicombination of Al₂O₃ and Si₃N₄ showed improved results for the proposed structure

Further, the performance of the device can be optimized. GaN cap layers are placed on AlGaN Layer to optimize the results. The location of the gate is an important parameter that improves the performance. It consists of a Front gate in the upper part and a Back gate in the lower part of the proposed structure. The cap layers are placed using GaN material on either side of the Front gate and Back gate. The top layer gets protection from the external environment, and electron scattering reduces and optimizes performance

The novel 6nm nanowire HEMT transistor is executed on the Silvaco TCAD tool, and the complete results are discussed in this section

Figure.2 shows Drain Current changes concerning various Drain voltage characteristics of HEMTs with various physical structures of 6 nanometers at $V_{gs} = 0V$ for proposed structure that is G13 & G23 recessed with Dual floating material ,G13 & G23 recessed FG(Front Gate)- BG(Back Gate) GaN HEMT ,G14 & G24 Recessed FG-BG GaN HEMT ,G14 Recessed FG-BG GaN HEMT .Proposed structure exhibits high drain current. It results in an increased drain Current (I_d) of 7.5 A/mm appearing for the proposed Structure.

From equation 3 Cutoff frequency (f_r) depends on the length of the Gate (L_g) and the Saturation velocity of the material and transconductance. As drain current increases, transconductance increases. As the transconductance is directly proportional to the cutoff frequency, the cutoff frequency increased to 743GHz. so by proper placement of

the transistor gate, the required cutoff frequency can be attained.

$$\text{Cutoff Frequency} = \frac{v_{sat}}{2L_{GI}} \quad 3$$

. Fig.3 shows the Oscillating frequency (f_{max}) concerning gate Voltage, of HEMTs with various physical structures of 6 nanometers at $V_{gs} = 0V$ i.e. for proposed structure that is G13 & G23 recessed with Dual floating material, at gate voltage $V_{ds} = 0.2V$ is shown. It resulted Maximum Oscillating frequency (f_{Max}) of 743GHz appeared same as High K Dielectric FG & BG nanowire HEMT for proposed structure also Transconductance (g_m) is defined as the ratio of change in drain current (I_d) to the change in the change in the gate to source voltage (V_{GS}) represented in equation 4

$$\text{Transconductance} = \frac{dI_D}{dV_{GS}} \quad 4$$

Fig.4 shows Transconductance (G_m) concerning gate Voltage V_{gs} for HEMTs with various physical structures of 6 nanometers at $V_{ds} = 0.2V$ i.e. Proposed Structure ,G13 & G23 recessed with Dual floating material ,G13 & G23 recessed FG(Front Gate)- BG(Back Gate) GaN HEMT ,G14 & G24 Recessed FG-BG GaN HEMT ,G14 Recessed FG-BG GaN HEMT . It is shown that increased Transconductance of 4.8 (S/mm). appeared for proposed Structure.

As ionized impurities scattering suppressed high mobility for the free carrier is observed and even gate to source resistance also reduced High transconductance is observed due to the usage of higher conduction band discontinuity based materials .As sufficient space layer distance in gate to channel distance used current in active region is more which makes best use of the proposed structure in precision sensors,Advanced radars ,Power electronics. High gain, High switch speeds, Low noise and very good High frequency performance, Low parasitic drain and source resistance are the required characteristics for the device to operate in millimeter range

frequency. In order to obtain these requirements buffer layerers, floating material , recessed gate are included in novel proposed structure

Fig.3: Maximum Oscillation frequency with various gate voltages for for proposed structure that is G13 & G23 recessed with Dual floating material , High K Dielectric FG & BG nanowire HEMT at gate voltage $V_{ds} = 0.2V$ is shown. It resulted same maximum Oscillating frequency (f_r) of 743GHz, similar to High K Dielectric FG & BG GaN HEMT

Fig.6 shows On Resistance (R_{on}) concerning drain voltage (V_{ds}) characteristics of HEMTs with various physical structure 6 nanometers at gate Voltage = 0V i.e., for Proposed Structure ,G13 & G23 recessed FG(Front Gate)-BG(Back Gate) GaN HEMT ,G14 & G24 Recessed FG-BG GaN HEMT ,G14 Recessed FG-BG GaN HEMT at gate

voltage $V_{gs} = 0V$ is shown. It resulted on resistance of (R_{on}) of 0.12(Ohms) appeared for proposed structure

Fig.7 shows drain conductance (G_d) concerning drain voltage (V_{ds}) characteristics of HEMTs with various physical structures of 6 nanometers at $V_{ds} = 0.2V$ i.e., for Proposed Structure ,G13 & G23 recessed FG(Front Gate)- BG(Back Gate) GaN HEMT ,G14 & G24 Recessed FG-BG GaN HEMT ,G14 Recessed FG-BG GaN HEMT

$V_{gs} = 0V$ is shown. It resulted increased Drain conductance (G_D) of 2.5(S/mm) appeared for the proposed Structure .Table.4, and Table.5 shows the Electrical properties and Physical properties of GaN in comparison with other available materials. This elevated differentiation shows the advantages of GaN which is used in constructing the proposed model to produce the novel structure

The methods used in the simulation of all structures are presented here in Table.6. In Table.7 models required

for the Simulation for the proposed device are models required illustrated Table.8 contains the final obtained results for the various structures like Multi gate field plated (MGFP), Discrete field plate (DFP), Gate field plate (GFP), Camel shaped gate HEMT, Gama field plate (GFP), Camel shaped gate, Gama shaped gate HEMT, proposed structure for Asymmetric High K dielectric Front gate (FG) and Back gate (BG) capped recessed with Dual floating material GaN HEMT resulted in best results compared to other existing results. High drain current, High transconductance, High drain conductance, Low On-Resistance, High cut off frequency, High maximum oscillation frequency (f_{max}), low leakage current, and High I_{on}/I_{off} are obtained. With these obtained results further, it can be applied to suitable application

AlGaIn/GaN material exhibits high breakdown voltage and high electron mobility, with this property Device can be applied for high frequency and high-power applications. GaN possess high saturation velocity and high two dimensional electron Gas density at the two layer hetero interference due to this reason GaN is consider as important candidate with high power switching transistor for future nano world. This hetero combination exhibits excellent power handling capabilities.Carrier confinement is improved by introducing increased Al mole fraction in AlGaIn

Gallium Nitride High Electron Mobility Transistor provides higher power density, small passive component, higher efficiency .GaN is feasible in both Vertical and Lateral structure .For high power modules Vertical GaN devices are used whereas for high frequency and medium power application Lateral GaN are used .Only Lateral GaN are in availability and are in current trend. The drawback of GaN cascade includes packing complexity when two device are connected in series, parasitic inductance affects switching performance of the device .The device includes Low Cgd Gate to Drain Capacitance and Cgs Gate to Source Capacitance .Due to this reason total gate charge is smaller for GaN based switch. As switching speed is directly proportional to total gate change high switching speed is

efficiency is realized for GaN HEMT. For high power electric Devices GaN is prominently implemented due to its unique features such as high thermal stability and large conduction band discontinuities, high saturation drift. The thermal conductivity is lower than Silicon and Silicon carbide. This Silicon nature tends to higher thermal resistance leads to higher operation temperature for same

Table.2: Physical properties of dielectric passivation materials

		SiO ₂	Al ₂ O ₃	Si ₃ N ₄
Thermal Conductivity (w/cm/ k)		0.014	18	0.37
Melting Point (°c)		1600	2072	1900
Density(g/cm ³)		2.2	3.95	3.1
Energy gap at 300k(Ev)		9	7.6	5
Refractive index		1.46	1.77	2.05
Dielectric Constant		3.9	10	7.5

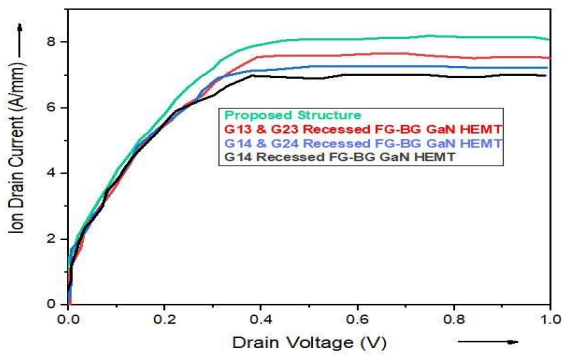


Fig.2. Drain Current changes concerning various Drain voltage characteristics for HEMTs with various physical structures of 6-nanometer technology at Vgs = 0V

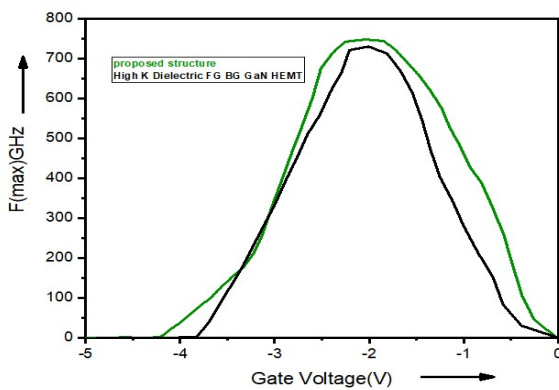


Fig.3: Maximum Oscillation frequency with various gate voltages for proposed structure that is G13 & G23 recessed with Dual floating material, High K Dielectric FG & BG HEMT

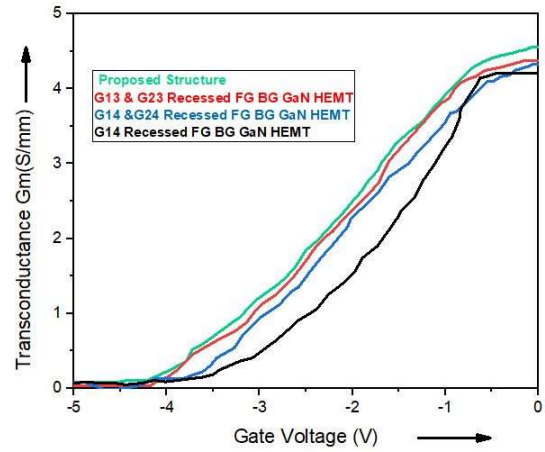


Fig. 4: Transconductance of various gate voltages for Proposed Structure ,G13 & G23 recessed FG(Front Gate)- BG(Back Gate) GaN HEMT ,G14 & G24 Recessed FG-BG GaN HEMT ,G14 Recessed FG-BG GaN HEMT at Vds =0.2

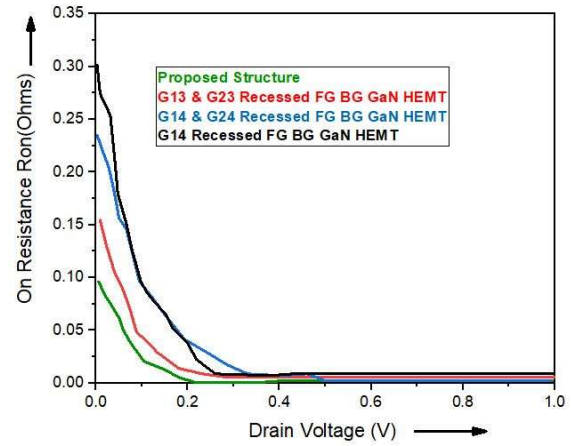


Fig.6: On Resistance variation to various Drain voltage for Proposed Structure, G13 & G23 recessed FG (Front Gate)- BG(Back Gate) GaN HEMT ,G14 & G24 Recessed FG-BG GaN HEMT ,G14 Recessed FG-BG GaN HEMT

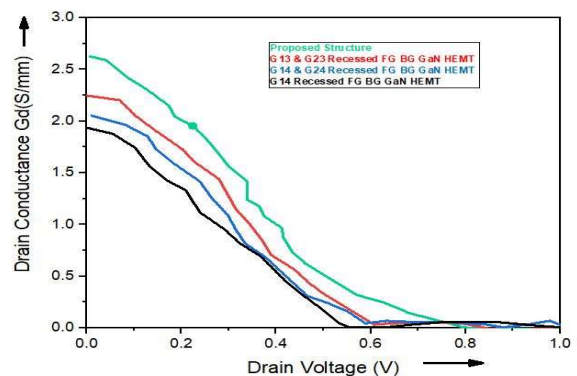


Fig.7 Drain conductance (G_d) with respect to drain voltage (V_{ds}) characteristics of HEMTs with various physical structures of 6 nanometers

Table.4: Electrical Properties of AlGa_N, GaN Materials

Characteristics	Gallium Nitride	Aluminum Gallium Nitride
Saturation Velocity of electrons (cm/s)	2.5E7	11E7
Valance Band DOS (cm ⁻³)	2.51E18	2.06E18
The affinity of Electron (EV)	4	3.411
Mobility of Electron (cm ² /vs)	900	300
Conduction Band DOS (cm ⁻³)	2.2318	2.718

Table.6. Methods used for simulation of Device Even power

Model	Interpretation
Bgn	Indicates Bandgap narrowing. Composition, temperature, and doping-dependent bandgap narrowing.
Fldmob	Used for a model for lateral electric field
Inif	Al voltage is reset and initiated from zero
Gummel	It represents a numerical solution technique
Vsatmod	The velocity of saturation model for the mobility of electron

Table.5. Electrical and physical properties of Si, GaN,4H SiC, GaAs

Property	GaAs	Si	GaN	4H SiC
Energy band (Ev)	1.4	1.12	3.2	3.4
Thermal conductivity(W/cm/K)	0.5	1.5	4.9	1.3
Dielectric constant, ε	13.1	11.8	9.7	9.5
Electron mobility(cm ² /vs)	6000	1350	900	1300
Saturation velocity				
Vsat (10 ⁷ cm/s)	1.3	1	2	3
Critical field E _{CF} (MV/cm)	0.4	0.25	3	4

Table.7 Model used for simulation

Methods	Interpretation
Taun	Used in interface defect level electron concentration lifetime
Taup	Used in interface defect level hole concentration lifetime
f. comun	Indicates composition, temperature, and electron models which depend on doping functionality
material align	Specifies the fraction of the difference joining material

Table 8. Comparison of existing Transistor and Proposed structure

Gate Shape	MGFT	DFP	GFP	Camel	Gama	T	Pi	SG-P	DG P	DGT TP	Proposed Structure
(L _g)nm	20	20	20	20	20	20	6	6	6	6	6
I _{on} (A/mm)	2E-2	5E-2	5.5E-2	7E-2	1	2	4	4.4	4.6	4.9	7.5
I _{off} (A)(E-11)	360	250	60.2	47	43.2	18	8.65	1	2.63E-1	5.6E-2	8E-4
I _{on} /I _{off} (E+8)	5.56E-05	2.00E-04	9.14E-04	0.001	0.02	0.1	4.62E-01	4.40E+00	1.75E+01	8.75E+01	0.93E+4
f _{max} (GHz)	38	50	65	80	100	425	485	490	500	520	745
f _r (GHz)	14	18	40	60	90	310	400	537	540	560	743
g _m (S/mm)	0.098	0.217	0.297	0.327	0.501	0.9	1.51	1.45	1.72	2.7	4.8
V _{th} (V)	-1	-1	-1	-1.4	-1.5	-2.8	-3.7	-3.76	-3.8	-4	-4.3.
g _d (S/mm)	0.084	0.091	0.095	0.098	0.116	0.148	0.353	0.456	0.534	0.657	2.5
R _{on} (Ωmm)	3.8	3.6	2.5	1.8	1.5	1	0.8	0.75	0.7	0.6	0.12

V. Conclusion

Asymmetric High K dielectric Front Gate and Back Gate (BG) with recessed gates, Dual triple tooth metal for 6nm HEMT are proposed in this paper and its performance is analyzed for obtaining optimized results. The proposed structure is collated with a few existing HEMT structures. The DC Characteristics and RF Characteristics are sorted out and reported improved increased Drain Current (I_{on}) of 7.5(A/mm), low Leakage current(I_{off}) 3E-15 (A), Transconductance (G_m) of 4.8(S/mm), Drain Conductance (G_d) of 2.5(S/mm), Cutoff frequency(f_T) of 743 GHz Maximum Oscillation frequency (F_{max}) 745 GHz, Minimum Threshold Voltage (V_{th}) of -4.5V, On Resistance (R_{on}) of 0.12(Ohms) at $V_{gs}=0V$. The dominant characteristics of the proposed device aid to apply in millimeter wave application

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